

## BEVEL BOSS™ ASSEMBLY INSTRUCTIONS for adding Bevel Adapter Plate to Grinder for #04659 CPBDK

REED has installed the RBIT1 router bit and assembly into the grinder body. Operator must add the adapter plate.



1. Unscrew black thumbscrew adjustment knob from die grinder. Remove washer.



2. Slide adapter plate onto end of grinder and locate threaded hole/screw hole in the center of slot.



3. Replace washer. Insert adjustment knob and tighten completely.

- Remember that the adapter plate is adjustable for bevel length, using the black thumbscrew.
- REED has included a pack of spare washers in the kit, in case you lose one. Additional washers are available from REED #94678 (3-pack) or purchase a 5/16" flat washer from your local hardware store.

1120-54655

**REED MANUFACTURING**

PHONE: 800-666-3691 OR +1-814-452-3691  
ERIE, PA USA

[reedsales@reedmfgco.com](mailto:reedsales@reedmfgco.com)

[www.reedmfgco.com](http://www.reedmfgco.com)